

BA-S-5429  
BA-S-6030ABF  
BA-S-6032ABF

Styllis / BA-S-6036  
Styllis / BA-S-6042  
Styllis / BA-S-7236

Purity MB(A)-S-6030  
Purity MB(A)-S-6032  
Purity MB-IF-6032  
Purity MB(A)-S-6036  
Purity MB-IF-6036  
Purity MB(A)-S-7236  
Purity MB-IF-7236

OV-S-6042

These guidelines are recommended for the proper installation of Oasis products. A careful review of these procedures (and any referenced publications) before starting is important in avoiding an improper assembly and/or installation.

NOTE: All illustrations in this publication are typical, and may appear different than the actual product. Optional items may also be shown that were not ordered on the product being installed.

**ON WHIRLPOOL EQUIPPED MODELS, A SEPARATE QR CODE IS AVAILABLE ON THE ATTACHED PRODUCT TAG FOR THE WHIRLPOOL SYSTEM. READ THEM BEFORE INSTALLING UNIT!**

#### Special Notes to Installer

- ◆ LIFT UNIT ONLY BY THE OUTSIDE SHELL. DO NOT HANDLE BY SYSTEM PIPING OR COMPONENTS!
- ◆ It is the sole responsibility of the installer to determine the requirements necessary for compliance with all installation code requirements!
- ◆ All paperwork packaged with the product should be saved and presented to the home owner upon completion of the installation!
- ◆ All published product dimensions are for reference only. Any critical dimensions required for installation should be taken directly from the product being installed!
- ◆ Any independent modifications made to the product (or any options / accessories supplied) beyond those required for normal installation can void all warranties! (Refer to warranties for further information)

### INSPECTION GUIDELINES

Carefully check the unit upon receipt. Notify your supplier immediately if any questions or problems are encountered during this process.

**DO NOT INSTALL PRODUCT WITHOUT FIRST ADDRESSING QUESTIONS WHICH ARISE DURING THE INSPECTION!**

#### Basic Module Check

- Check unit drain position for match to bathroom drain location.
- Check unit for surface damage.
- Check unit color for coordination to other bathroom fixtures.

#### Whirlpool System Check

Assembly and operational instructions are included in a separate publication for all whirlpool and air equipped models.

- Check for proper trim color and system options.

### INSTALLATION SITE FRAMING

Due to individual site variations, exact guidelines for every situation cannot be supplied. The recommended framing and dimensional requirements shown are for a typical application and may vary depending on site requirements.

The dimensions shown (fig. 1a, b, c) are from the surfaces where the unit will be attached. This surface can be bare studding, drywall, or other suitable underlayment material. It is important that the floor and all framing be square and level. Framing should be done using accepted materials and construction techniques in accordance with all applicable codes.

NOTE: A pump access MUST BE PROVIDED for all whirlpool equipped units that do not include a removable apron access panel. Additional access may be required to comply with local codes.

NOTE: Preconstructed walls may require modifications or additional framing members to allow for pipes or fittings which protrude from the unit on whirlpool equipped models.

### Installation Procedure

#### NOTES:

1. 'Wet-set' is not required to support the floor under an Oasis product due to the encapsulated balsa wood construction.
2. Block base feet on all models are pre-leveled and should be in contact with the room floor when placed within the framing alcove area..

With the unit positioned in the alcove, several details must be checked prior to securing the unit in place (illust. 2 & 3).

- Confirm the apron and/or the pre-leveled unit base blocks are resting flush on the floor.
- Confirm drain position.
- Confirm the unit is level along each side and across each end.
- Confirm the unit is square in the frame-work.

While certain units are pre-leveled at the factory, site variations may require shimming to maintain level. If required, place shims or filler material under the block bases.

NOTE: Any material placed under the base to keep the unit level must be structurally sound and applied to ensure the unit's weight will be equally distributed over the entire base.

The use of shims or filler material may also be required behind the nailing flange at each framing member to maintain the unit in the proper position.

With the unit square and level in the alcove, drill a 1/8" hole through the nailing flange at each vertical framing member and every 8-inches along the vertical flanges. Secure the unit in place across the back wall first, followed by the ends and then along the front vertical flanges, using 1-1/4" long flathead fasteners. Continually check to make sure the unit remains plumb within the alcove as it is being secured (illust. 4 & 5).

NOTE: It is advisable to protect the unit surface with a thin plywood or cardboard shield while fastening the flanges to the framing (illust. 5).

**WARNING!**  
**THE INSIDE UNIT SURFACE SHOULD BE CLEAR OF ALL LOOSE DEBRIS AND THE SURFACE PROTECTED BEFORE STEPPING INSIDE.**

### Water Supply and Drain Connections

Refer to, and follow, the assembly and installation instructions provided with the supply valves and drain system. Carefully check all connections for leaks.

### Finishing Guidelines

Filler strips or filler material may be required

over the framing to ensure the under lay-ment mounts flush over the nailing flanges. A water resistant under layment is recom-mended surrounding the unit. Stop the under layment 1/16 to 1/8-inch from the unit surface, and fill the space with a continuous bead of water resistant sealant. (Illust. 6)

NOTE: Oasis recommends a high qual-ity silicone based sealant with a mold and mildew resistant content.

Use care when fastening the under layment near the unit surface to avoid damage. Seal the under layment seams and edges, as required, and install the finish material to specifications.

### Removable Apron Panel

Certain aproned models come standard with a removable apron panel, while most mod-els include a removable apron panel when a whirlpool system is ordered. Refer to your specific model for included features. Oasis models with a removable apron system incorporate 4-6 adjustable magnet assemblies for quick and secure panel removal and reattachment.

The following procedure is recommended for the careful removal of the apron panel.

1. Grasp the bottom of the apron panel edge with both hands and pull away from the unit. This will release the bottom

magnets while the panel top remains at rest on the upper row of magnets (illust. 7).

2. Pull the panel completely away from the top magnets and safely store the panel out of the way to avoid damage.

To reattach the panel:

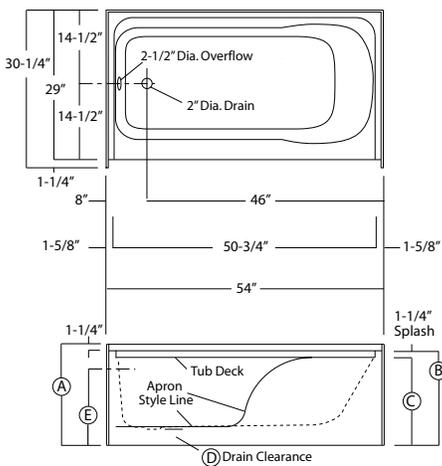
1. Locate the 'up' arrow on the inside of the panel and rotate it to the correct position for reassembly.
2. Holding the panel at the top with the finished side facing you, locate the magnet alignment edges of the two outside receiver plates with your fingers. Angle the panel top in toward the unit apron and attach the receiver plates to the upper magnets, ensuring the alignment edge is above the top of the magnet (illust. 8).
3. Once the top of the panel is aligned, complete the attachment by pushing the bottom of the panel against the lower magnet assemblies until they catch.
4. In the event that the reattachment does not line up, simply remove the panel (steps 1 & 2 for panel removal) and repeat the attachment.

### Removable Panel Adjustments

Hand adjustments can be made to the removable apron attachment system should they become necessary. Simply move the magnets in or out by turning in either direc-tion (illust. 9). Reattach the panel to check for a correct fit and readjust the magnets if necessary.

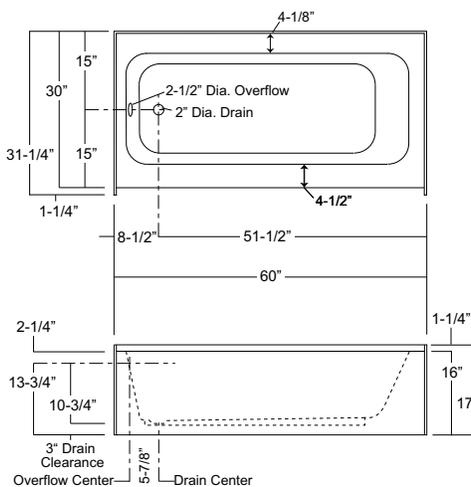
## Illustration 1a - End Drain, Unit Dimension & Alcove Framing Guidelines (dimensional tolerance +0 / -1/8")

BA-S-5429 L  
(illustrated)

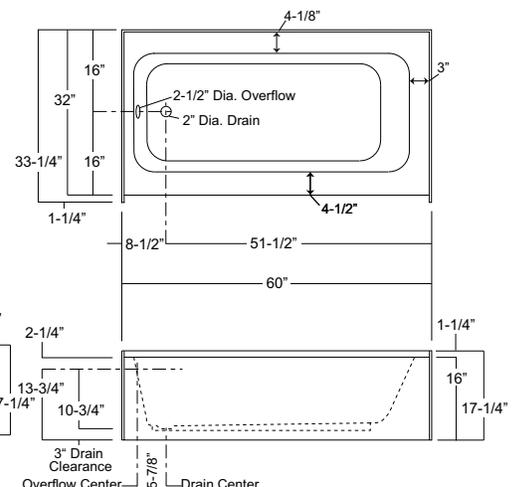


	Std Unit	ABF Unit
A	18-1/2"	19-3/4"
B	17-1/4"	18-1/2"
C	16"	17-1/4"
D	1-3/4"	3"
E	13-3/4"	15"

BA-S-6030 L / ABF  
(illustrated)

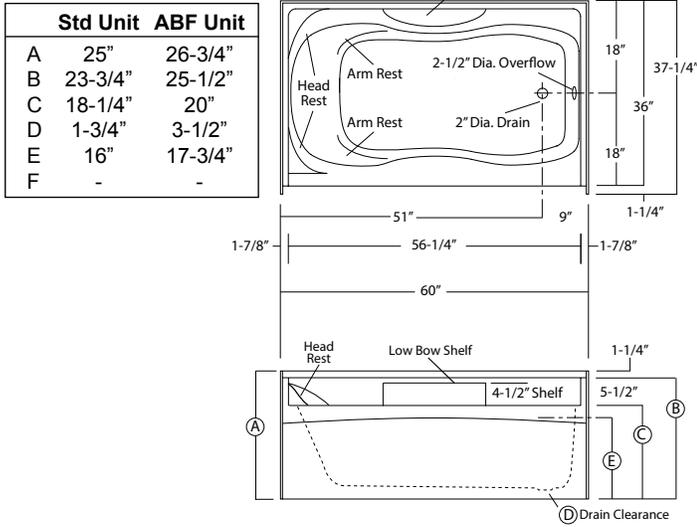


BA-S-6032 L / ABF  
(illustrated)

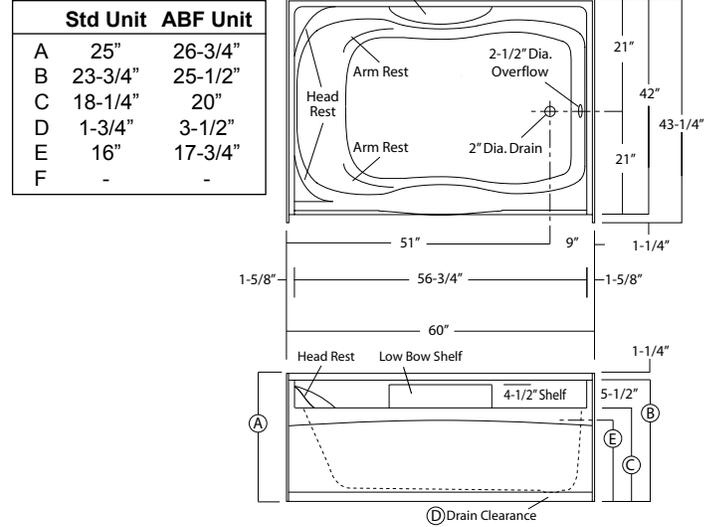


**Illustration 1b - End Drain, Unit Dimension & Alcove Framing Guidelines (dimensional tolerance +0 / -1/8")**

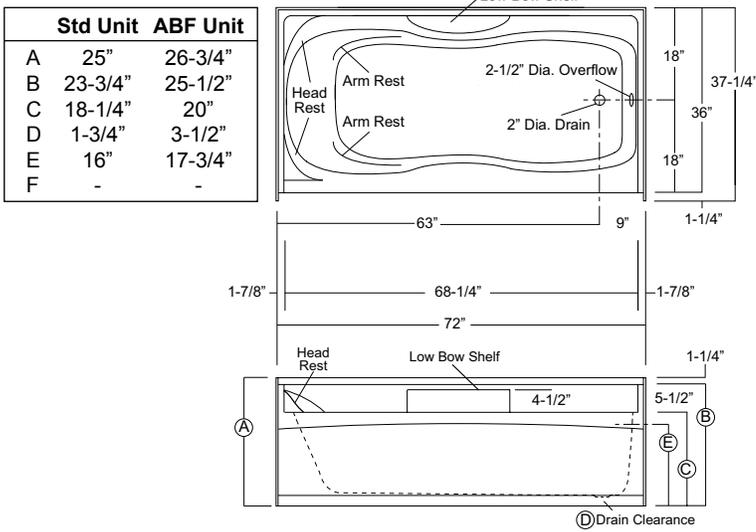
**Styllis / BA-S-6036**



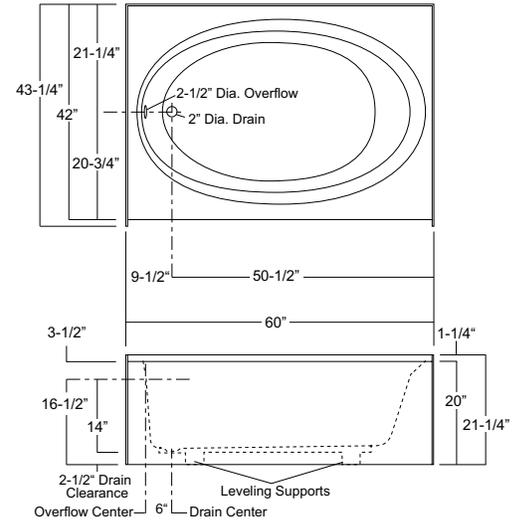
**Styllis / BA-S-6042**



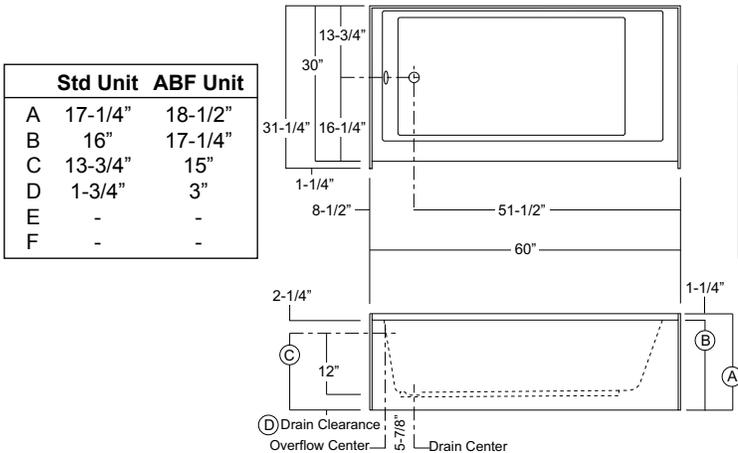
**Styllis / BA-S-7236**



**OV-S-6042 L (illustrated)**

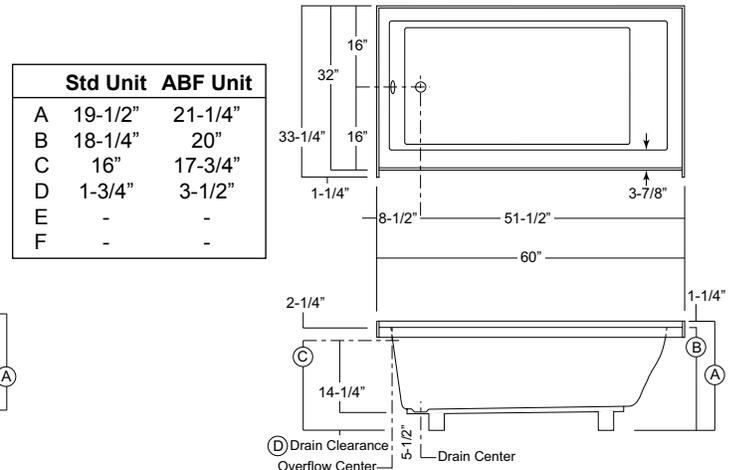


**Purity MB(A)-S-6030 L**



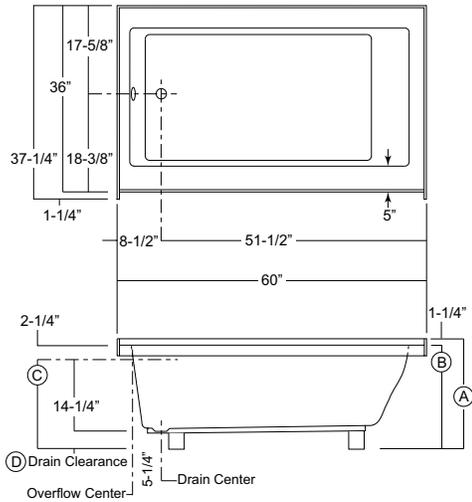
**Purity MB(A)-S-6032 / MB-IF-6032 (illustrated)**

(S model apron extends down to room floor)



**Illustration 1c - End Drain, Unit Dimension & Alcove Framing Guidelines (dimensional tolerance +0 / -1/8")**

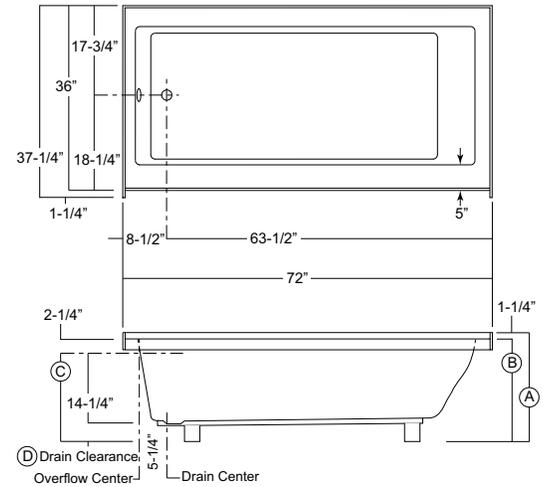
Purity MB(A)-S-6036 / MB-IF-6036 (illustrated)  
(S model apron extends down to room floor)



Purity 6036 / 7236 Models

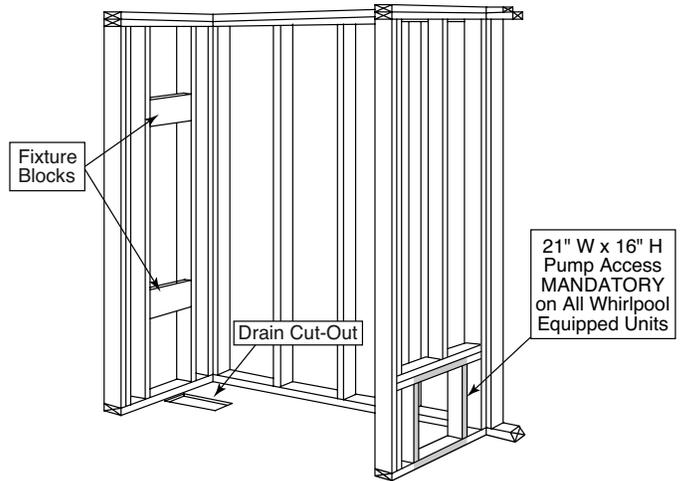
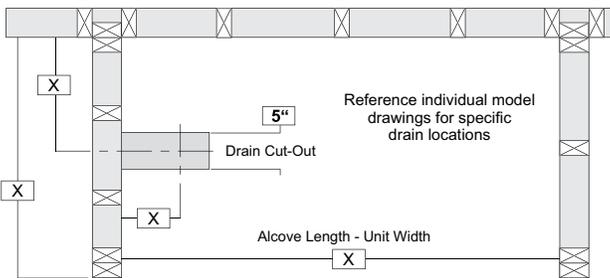
	Std Unit	ABF Unit
A	19-1/2"	21-1/4"
B	18-1/4"	20"
C	16"	17-3/4"
D	1-3/4"	3-1/2"
E	-	-
F	-	-

Purity MB(A)-S-7236 / MB-IF-7236 (illustrated)  
(S model apron extends down to room floor)



**Illustration 1d - Front-Center Drain, Unit Dimension & Alcove Framing Guidelines (dimensional tolerance +0 / -1/8")**

NOTE: Left End Drain Installation Illustrated.



**UNIT SURFACE CARE**

**WARNING!**  
**NEVER USE ABRASIVE MATERIALS,**  
**OR ABRASIVE CLEANERS**  
**ON THE UNIT SURFACE!**

**EXTREME CAUTION is urged regarding**  
**the use of any cleaner, acid or solvent**  
**on the unit surface.**

**READ AND FOLLOW PACKAGE**  
**INSTRUCTIONS FOR ALL**  
**PURCHASED CLEANING PRODUCTS!**

Through routine use, the unit surface can collect residues from soap, bath additives and natural body oils. Additional deposits can also collect from minerals or particles found in the water. After each use, wipe the

excess water from the unit. This practice will reduce the buildup of deposits and help maintain the natural unit lustre.

Following a thorough surface cleaning, an application of quality automotive wax will help reduce major accumulations. The actual schedule for cleaning and waxing will depend on unit usage and water quality.

**WARNING!**  
**NEVER APPLY WAX**  
**TO THE UNIT FLOOR!**

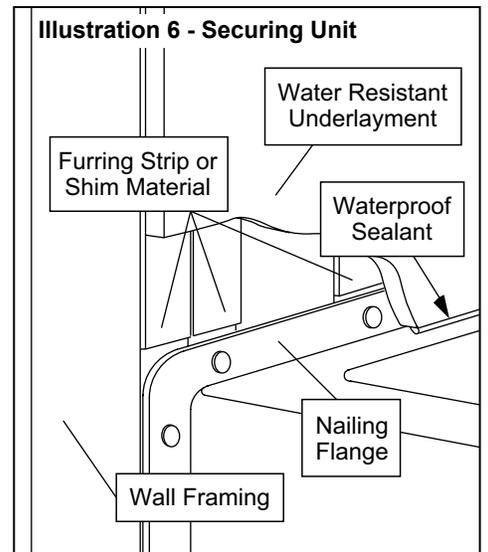
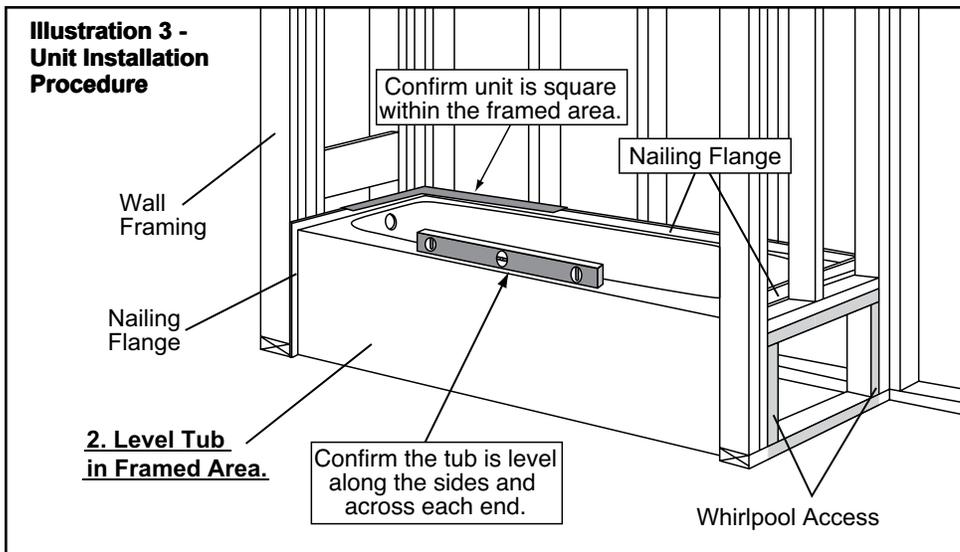
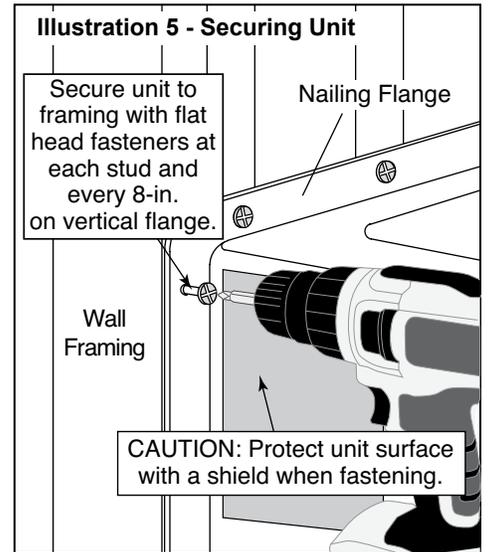
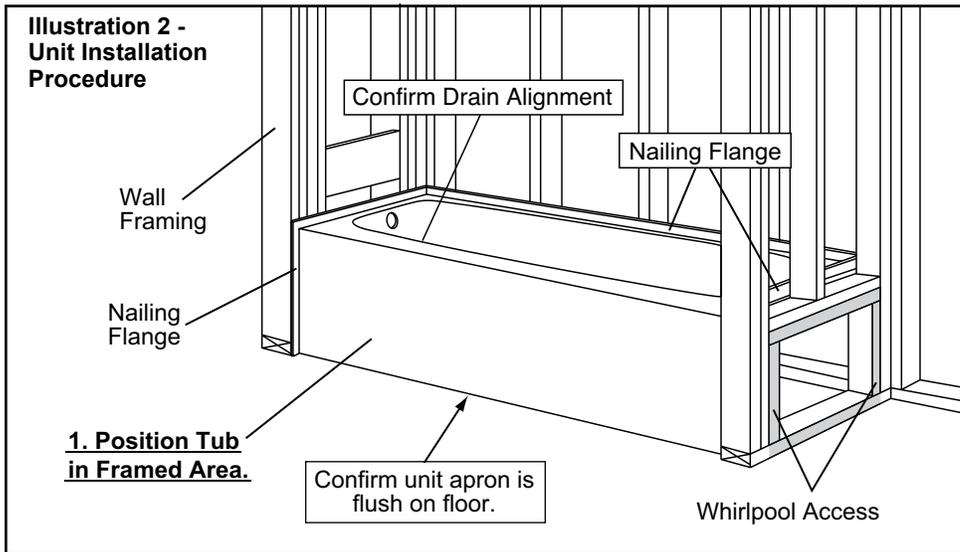
◆ **Routine Cleaning:** Mild, non-abrasive cleaner specifically formulated for gelcoat and acrylic surfaces recommended. (Rinse surface thoroughly)

◆ **Heavy Soap Deposits:** Liquid ammonia household cleaner, applied full strength. (Rinse surface thoroughly)

◆ **Stubborn Stains:** Liquid household cleaner or hydrogen peroxide applied full strength. Place a saturated clean rag directly on stain and let stand several hours. (Rinse surface thoroughly)

◆ **Hard Water Scales:** Liquid scale remover or white vinegar, applied full strength. (Rinse surface thoroughly)

◆ **Mold/Mildew:** Liquid mildew remover or baking soda and water paste. (Apply paste and allow to fizz several minutes.) (Rinse surface thoroughly)

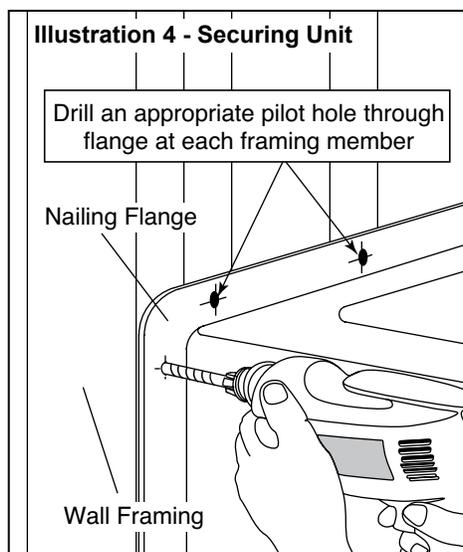


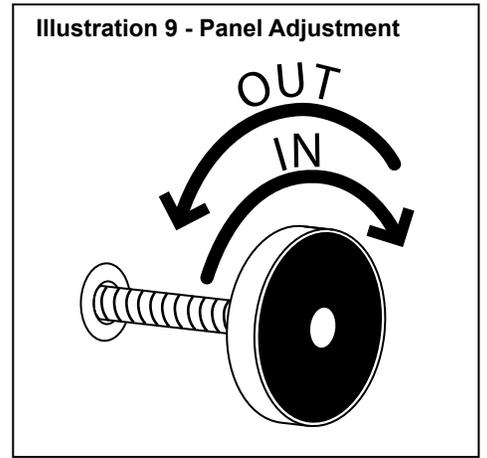
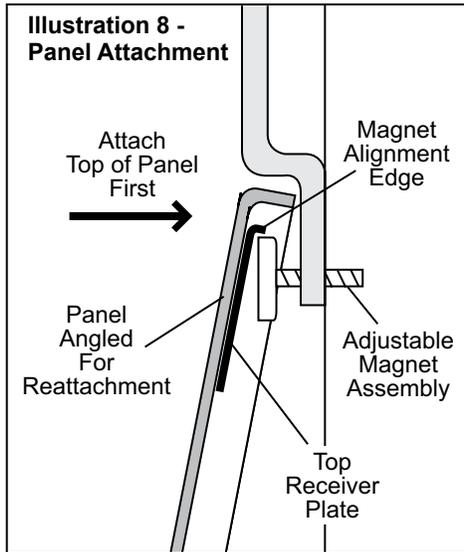
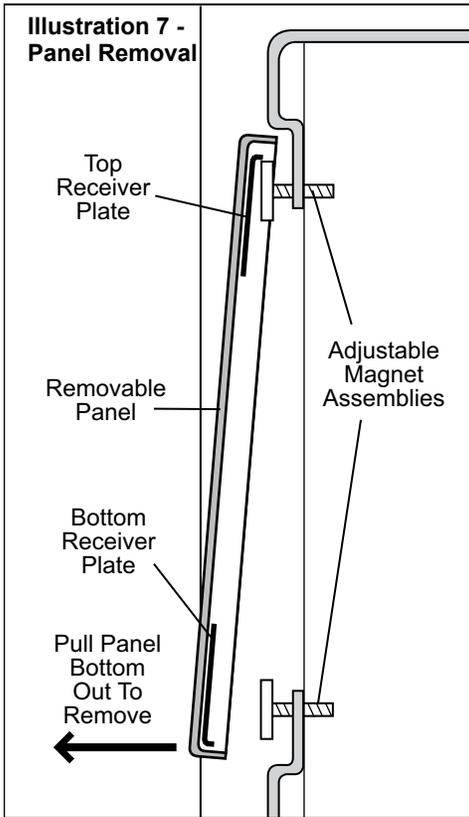
◆ **Construction Adhesive:** Soften adhesive with a hand held hair dryer and peel off adhesive. (Caution is advised when using any electrical device near water.)

For adhesive residue, apply rubbing alcohol or nail polish remover, full strength. (Rinse surface thoroughly)

**WARNING!**  
**BATH MATS AND OTHER ITEMS HELD IN PLACE USING SUCTIONS MUST BE REMOVED FROM THE UNIT SURFACE AFTER EACH USE.**

**OVER AN EXTENDED PERIOD FAILURE TO REMOVE SUCTION ATTACHED ITEMS WILL DAMAGE THE UNIT SURFACE.**







## Oasis Lifestyle Product Assurance Program

### **Bathing and Shower Unit Structure & Surface Finish Limited Warranty**

Oasis Lifestyle provides a performance assurance program for unit structural integrity and surface finish covering a five (5) year period from the date-of-purchase on GELCOAT, and covering a ten (10) year period from the date-of-purchase on VACUUM FORMED ACRYLIC product, for the original purchaser and subsequent consumer. This Oasis limited warranty program addresses specific defects in the product, and the workmanship associated with the manufacture of the Oasis bathing and shower product. The specific defects covered must result in a significantly altered appearance and/or affect the intended performance standards for the product under normal residential use.

### **Hydro-Massage Systems (water recirculation & air), Option & Accessories Limited Warranty**

Oasis Lifestyle provides a performance assurance program for their hydro-massage systems (herein called 'system'), and their options and accessories covering a two (2) year period from the date-of-purchase for the original purchaser and subsequent consumer. This Oasis limited warranty program addresses specific defects in the system components, and the workmanship associated with the assembly of the systems, along with offered options and accessories installed by Oasis, on an Oasis unit. The specific defects covered must result in a significantly altered appearance and/or affect the intended performance standards for the system, the option and/or the accessory.

During the coverage period, Oasis will, at its discretion (following a verification by an authorized Oasis representative), either provide service or supply a replacement product without charge, but excluding any cost associated with the transportation, removal of and/or reinstallation of the unit (module). Failure to allow requested inspection by an authorized Oasis representative, and/or failure to provide adequate accessibility for an authorized inspection, and/or service performed prior to documented authorization from Oasis Lifestyle, LLC., may delay service, and/or possibly terminate any warranty coverage, and remove any liability to Oasis Lifestyle, LLC.

#### **This 'Product Assurance Program' does not cover service resulting the following:**

- a) Improper field installation of the product, system, option, accessory, and/or surrounding structure modifications, and/or utility service connections beyond the recommendations supplied by Oasis and within the scope of applicable codes and ordinances; or
- b) Carelessness, damage, abuse, misuse, negligence, improper care, fire, flood, or acts of God; or
- c) Non-conforming use, including any use beyond those intended for the product, system, option and/or accessory, including failure to follow the Prescribed Care and Maintenance Instructions; or
- d) Any unauthorized alterations or modifications to the product, system, option, accessory and/or the individual parts or components supplied by Oasis.
- e) Any surface and/or component staining, discoloration, component failure and/or build-up caused as a result of water chemistry or water quality at the site.
- f) Service resulting from normal use and wear for the product, system, option and/or accessory.

Repair or the supplying of replacement product and/or components, under this limited warranty program, shall be the exclusive remedy. Oasis Lifestyle, LLC., shall not be liable for any incidental or consequential damages, including damages to the building / structure, the contents, the occupants, or breach of any expressed or implied warranties. Oasis Lifestyle, LLC., does not recognize, nor authorizes any party to provide implied or written warranties regarding a product, system, option and/or accessories fitness for a particular purpose, nor modify the terms of the limited warranty beyond those stated.

Some states do not allow the exclusion or limitation of incidental or consequential damages, or allow limitations on the duration of any implied warranty. Therefore, the above exclusions and/or limitations may not apply.

THIS WARRANTY PROVIDES SPECIFIC LEGAL RIGHTS, WHICH CAN VARY FROM STATE-TO-STATE.

